

# AIRALON® 3000

Air entraining admixture

## DESCRIPTION

AIRALON® 3000 is an air-entraining admixture, consisting of an aqueous complex mixture of organic acid salts. It is specially formulated to provide concrete with enhanced freeze-thaw resistance while improving its finishability characteristics.

**Meets or exceeds the requirements of ASTM C260 Standard Specifications for Air-Entraining Admixtures for Concrete**

## ADVANTAGES

- Accommodates a wide range of mix designs
- Offers excellent rheological properties for extended transit times
- Ensures uniform and predictable air entrainment
- Maintains superior air stability to minimize air loss during placement
- Provides a cost-effective solution for challenging-to-air-entrain concretes

## FIELDS OF APPLICATION

- All Cement Types
- Precast Concrete
- Post Tensioned & Prestressed Concrete
- Ready-Mix Concrete
- Concrete Exposed to Freeze-Thaw Cycles

## Method of Use

### Dosage

- AIRALON® 3000 dosage rates can vary with the type of application. The addition rate can range between 0.5 oz/cwt and 3 oz/cwt (30 mL/100 kg and 200 mL/100 kg) of cementitious material.
- Optimal addition rates will depend on temperature, cement, sand gradation, and the use of extra fine materials such as fly ash and microsilica.
- Dosage rates may vary when used in conjunction with other CHRYSO® admixtures. The air-entraining capacity of AIRALON® 3000 is usually increased when other concrete admixtures are contained in the concrete, particularly water-reducing admixtures and water-reducing retarders. This may allow up to 25% reduction in the amount of product required.
- Should conditions require using more than the recommended addition rates, please consult your CHRYSO® representative.

### Implementation

- In general, it is recommended that AIRALON® 3000 be added early in the batching sequence for optimum performance, preferably by “dribbling” on the sand.
- Product should not be added directly to heated water.
- Different sequencing may be used if local testing shows better performance.
- Please see [Technical Bulletin TB-0110, Admixture Dispenser Discharge Line Location and Sequencing for Concrete Batching Operations](#) for further recommendations.
- Pretesting of the concrete mix should be performed before use and as conditions and materials change in order to assure compatibility with other admixtures, and to optimize dosage rates, addition times in the batch sequencing, and concrete performance.

### Equipment

- A complete line of accurate, automatic dispensing equipment is available.

The information contained in this technical data sheet is given to the best of our knowledge and the result from extensive testing - which were conducted in order to remain as objective as possible. However, it cannot, in any case, be considered as a warranty involving our liability in case of misuse or any different use of our products, other than those from the “Application” paragraph of this technical data sheet. Some application tests should be carried out before using the product to ensure that the methods of use and conditions of application of the product are satisfactory. Our technical assistance is at the disposal of the users.

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### Complimentary Products

- AIRALON® 3000 is compatible with most CHRYSO® admixtures as long as they are added separately to the concrete mix.

### Performances

- Incorporates air into the concrete by the mechanics of mixing and stabilizing millions of discrete semi-microscopic bubbles.
- Promotes the mobility, or plasticity and workability of the concrete through air bubbles that act much like flexible ball bearings.
- Enables a reduction in mixing water with no loss of slump
- Aids placeability while minimizing bleeding, plastic shrinkage and segregation.
- Increases the volume of the concrete making it necessary to adjust the mix proportions to maintain the cement factor and yield.
- Improves the durability of concrete to severe exposures particularly to freezing and thawing.
- Produces impart resistance to the action of frost and de-icing salts as well as sulfate, sea and alkaline waters.

### CHARACTERISTICS

Product Nature	Liquid
Color	Yellow
Shelf life	12 months
Cl <sup>-</sup> Ions content	< 0,100 %
Specific gravity (25°C) in g/ml	1,007
pH (25°C)	9,50

### PRECAUTIONS

- Product will begin to freeze at approximately 30 °F (-1 °C), but will return to full capabilities after thawing and thorough agitation.
- Do not use pressurized air for agitation.

### SAFETY

Prior to any use, please read carefully the Safety data Sheet.

### PACKAGING

- Bulk
- 55 gallon drum
- 275 gallon tote